

# On stiffness properties of square honeycombs and other unidirectional composites

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## Abstract

In this paper we consider stiffness properties of square symmetric unidirectional two-phase composites with given volume fractions. First, we compare the effective moduli of the stiffest possible (or softest possible) of such materials which satisfy transverse isotropy or square isotropy with that of materials satisfying 3D-isotropy.

Next, we present some numerical FEM computations of in-plane stiffness properties of square honeycombs. Our results are compared with the effective moduli of the stiffest possible square symmetric composites. The numerical results are used to optimize the directions of square prisms in the core of sandwich plates with respect to stiffness. Our calculations can therefore be useful in connection with optimization of structural topology. © 2001 Published by Elsevier Science Ltd.

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## 1. Introduction

Engineering and mathematical aspects of the homogenization method for determination of effective properties of composites have been discussed in several papers and books, see e.g. Refs. [5,11,14,20,24] (for other methods, e.g. discrete network analysis, see Ref. [9]).

In this paper, we consider stiffness properties of square symmetric unidirectional two-phase composites with given volume fractions. First, we compare the effective moduli of the stiffest possible (or softest possible) of such materials which satisfy transverse or square isotropy with that of materials satisfying 3D-isotropy. Our comparison is based on a rewritten version of some optimal bounds for such materials. The main result of this comparison is presented in Remarks 4–9.

Next, we present some numerical FEM computations of in-plane stiffness properties of square honeycombs. Special attention is paid to the accuracy of the computations by comparing our FEM-results with results obtained by using the method of Greengard and Helsing [10]. Our results are compared with the effective moduli of the stiffest possible square symmetric composites. The main observation

concerning these numerical calculations is that the in-plane stiffness properties of square honeycombs turn out to be less than expected. The numerical results are used to optimize the directions of square prisms in the core of sandwich plates with respect to stiffness. The observed tendencies in our numerical results are discussed and also explained by use of simple illustrations. It also seems that our calculations can be useful in connection with the optimization of structural topology (see [4]).

The paper is organized as follows. In Section 2, we discuss and compare some bounds for effective properties. We consider numerical computations of square honeycombs in Section 3. Section 4 is left for some final comments and concluding remarks. All the numerical values can be found in Appendix A.

## 2. On bounds for effective elastic properties

A precise definition of the effective moduli in general can be found elsewhere (see e.g. Ref. [2]). Therefore, we will not go into details here.

Let us consider the case of two-component unidirectional fiber composites with local shear moduli  $G_1 < G_2$  and local plane strain bulk moduli  $K_1 < K_2$  with corresponding volume fractions  $p_1$  and  $p_2$ . In addition, assume that the

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composite satisfies the property of square symmetry, i.e. that the effective stiffness matrix for the plane strain problem is of the form

$$\begin{bmatrix} K^* + G_T^* & K^* - G_T^* & 0 \\ K^* - G_T^* & K^* + G_T^* & 0 \\ 0 & 0 & G_{T,45}^* \end{bmatrix},$$

where  $K^*$  is the effective transverse bulk modulus and  $G_T^*$  and  $G_{T,45}^*$  are the effective transverse shear moduli. Then, it is possible to prove the following bounds for the effective bulk modulus  $K^*$ :

$$\begin{aligned} p_1K_1 + p_2K_2 - \frac{p_1p_2(K_1 - K_2)^2}{p_2K_1 + p_1K_2 + G_1} &\leq K^* \\ &\leq p_1K_1 + p_2K_2 - \frac{p_1p_2(K_1 - K_2)^2}{p_2K_1 + p_1K_2 + G_2}, \end{aligned} \tag{2.1}$$

the following bounds for the effective transverse shear moduli  $G_T^*$  and  $G_{T,45}^*$ :

$$\begin{aligned} (G_1^{-1}p_1 + G_2^{-1}p_2)^{-1} &\leq G_T^*, G_{T,45}^* \\ &\leq p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + K_2}, \end{aligned} \tag{2.2}$$

and the following bounds for the effective longitudinal shear modulus  $G_L^*$ :

$$\begin{aligned} p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + G_1} &\leq G_L^* \\ &\leq p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + G_2}. \end{aligned} \tag{2.3}$$

Concerning these facts and some further information, see Refs. [1,7,8,11,14]. Moreover, by Hill [13] we have the following bounds for the effective longitudinal Young's modulus  $E_L^*$  and the effective longitudinal Poisson's ratio  $\nu_L^*$ :

$$\begin{aligned} \frac{p_1p_2}{(p_1/K_2) + (p_2/K_1) + (1/G_1)} &\leq \frac{E_L^* - p_1E_1 - p_2E_2}{4(\nu_1 - \nu_2)^2} \\ &\leq \frac{p_1p_2}{(p_1/K_2) + (p_2/K_1) + (1/G_2)}, \\ \frac{p_1p_2}{(p_1/K_2) + (p_2/K_1) + (1/G_1)} &\leq \frac{\nu_L^* - p_1\nu_1 - p_2\nu_2}{(\nu_1 - \nu_2)(1/K_2 - 1/K_1)} \\ &\leq \frac{p_1p_2}{(p_1/K_2) + (p_2/K_1) + (1/G_2)}, \end{aligned}$$

where  $E_i$  and  $\nu_i$  are Young's modulus and Poisson's ratio, respectively, of the phase.

**Remark 1.** The latter two bounds were proved in Ref. [13] for the case of transverse isotropy. However, by following

the proof in Ref. [13] it is easy to check that the same facts hold in the case square isotropy.

**Remark 2.** It is interesting to note that the longitudinal Young's modulus  $E_L^*$  is always larger (or equal to) the arithmetic mean of the local Young's modulus  $p_1E_1 + p_2E_2$ . We may even have that  $E_L^*$  is larger than  $\max\{E_1, E_2\}$ , which shows that  $E_L^*$  is not any type of mean of  $E_1, E_2$  (note that a mean of numbers always lies between the minimum and maximum, see Ref. [3, p. 35 Remark 5]). As an example put  $p_1 = p_2 = 1/2, E_1 = E_2$  and  $\nu_1 = 0, \nu_2 = \frac{1}{2}$  (like cork and rubber, respectively). In this case,  $E_L^*$  turns out to be 7.9% larger than  $E_1 = E_2$  for the most extreme structure.

If we in addition assume that  $G_T^* = G_{T,45}^*$  (i.e. plane isotropy) we obtain the same bounds for  $K^*$  and  $G_L^*$  but the following sharper bounds for  $G_T^*$ :

$$\begin{aligned} p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + G_{1\#}} &\leq G_T^* \\ &\leq p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + G_{2\#}}, \end{aligned} \tag{2.4}$$

where

$$G_{1\#} = \frac{K_1G_1}{K_1 + 2G_1}, \quad G_{2\#} = \frac{K_2G_2}{K_2 + 2G_2}.$$

On the other hand, if we assume that the composite macroscopically is isotropic in the three dimensional sense (not unidirectional fibers), then we obtain the following bounds for the effective three dimensional bulk modulus  $k^*(= K^* - G^*/3)$  and the effective shear modulus  $G^*$ :

$$\begin{aligned} p_1k_1 + p_2k_2 - \frac{p_1p_2(k_1 - k_2)^2}{p_2k_1 + p_1k_2 + k_{1\#}} &\leq k^* \\ &\leq p_1k_1 + p_2k_2 - \frac{p_1p_2(k_1 - k_2)^2}{p_2k_1 + p_1k_2 + k_{2\#}} \end{aligned} \tag{2.5}$$

and

$$\begin{aligned} p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + G_{1\#}} &\leq G^* \\ &\leq p_1G_1 + p_2G_2 - \frac{p_1p_2(G_1 - G_2)^2}{p_2G_1 + p_1G_2 + G_{2\#}}, \end{aligned} \tag{2.6}$$

where

$$k_i = K_i - \frac{G_i}{3}, \quad k_{i\#} = \frac{4}{3}G_i$$

and

$$G_{i\#} = G_i \frac{8G_i + 9k_i}{6(2G_i + k_i)}$$

(more generally in dimension  $n$ :

$$k_i = K_i + \frac{(2 - n)G_i}{n},$$

$$k^* = K^* + \frac{(2 - n)G^*}{n},$$

$$k_{i\#} = \frac{2(n - 1)}{n} G_i,$$

$$G_{i\#} = G_i \frac{2G_i(n^2 - n - 2) + k_i n^2}{2n(2G_i + k_i)}.)$$

The bounds (2.5) and (2.6) are the same bounds as those presented in Jikov et al. [16], but rewritten in a different and perhaps more convenient way (especially in view of the discussion below).

**Remark 3.** All the above bounds are best possible, i.e. there exist structures such that the bounds are attained.

Noting that (for  $n = 3$ )

$$\begin{aligned} G_{i\#} &= G_i \frac{8G_i + 9k_i}{6(2G_i + k_i)} = G_i \frac{8G_i + 9(K_i - (G_i/3))}{6(2G_i + (K_i - (G_i/3)))} \\ &= G_i \frac{5G_i + 9K_i}{2(5G_i + 3K_i)}, \end{aligned}$$

we obtain that the upper bound for the shear modulus given in Eq. (2.6) is less than the upper bound given in Eq. (2.2) when

$$G_i \frac{5G_i + 9K_i}{2(5G_i + 3K_i)} \leq K_i \tag{2.7}$$

for  $i = 2$ , i.e.

$$(K_i + G_i)(6K_i - 5G_i) \geq 0,$$

and since  $K_i, G_i > 0$ , we obtain that  $6K_i - 5G_i \leq 0$ . Thus,

$$6K_i \geq 5G_i$$

or equivalently

$$\frac{6E_i}{2(1 + \nu_i)(1 - 2\nu_i)} \geq \frac{5E_i}{2(1 + \nu_i)}$$

(recall the well-known relations:  $K_i = (E_i/2(1 + \nu_i)) \times (1 - 2\nu_i)$ ) and  $G_i = E_i/2(1 + \nu_i)$ ). Hence, we make the following interesting conclusions:

**Remark 4.** The upper bound for the shear modulus is the three-dimensional isotropic case given in Eq. (2.6) is less than the upper bound in the square symmetric case given in Eq. (2.2) if and only if  $\nu_2 \geq -0.1$ , which normally is satisfied since ‘natural’ materials almost always possess positive Poisson’s ratios (however there exist materials with negative Poisson’s ratios, see e.g. Refs. [17,23]).

**Remark 5.** Since  $G_1, G_{1\#} > 0$ , and since the lower bound of Eq. (2.2) can be written

$$p_1 G_1 + p_2 G_2 - \frac{p_1 p_2 (G_1 - G_2)^2}{p_2 G_1 + p_1 G_2 + 0},$$

we have that the lower bound for the shear modulus is smallest for the square symmetric case given in Eq. (2.2).

**Remark 6.** Since

$$\frac{K_i G_i}{K_i + 2G_i} \leq G_i \frac{5G_i + 9K_i}{2(5G_i + 3K_i)},$$

we always have that the bounds for the shear modulus in the plane isotropic case given in Eq. (2.4) are less than the bounds for the three-dimensional isotropic case (2.6).

**Remark 7.** By replacing the right side of Eq. (2.7) with  $G_i$  we obtain similarly that the lower bound (resp. upper bound) for the shear modulus in the three-dimensional isotropic case given in Eq. (2.6) is less than the lower bound (resp. upper bound) for the longitudinal shear modulus in the square symmetric case given in Eq. (2.3) if and only if  $\nu_1 \leq 0.2$  (resp.  $\nu_2 \leq 0.2$ ).

**Remark 8.** Since  $G_2 < K_2$  for positive Poisson’s ratios we have that the upper bound for the longitudinal shear modulus in the square symmetric case given in Eq. (2.3) is less than the upper bound for the transverse shear moduli given in Eq. (2.2) if and only if  $\nu_2 > 0$ .

**Remark 9.** Since

$$\frac{K_i G_i}{K_i + 2G_i} + \leq G_i,$$

we always have that the bounds for the shear modulus in the plane isotropic case given in Eq. (2.4) are less than the

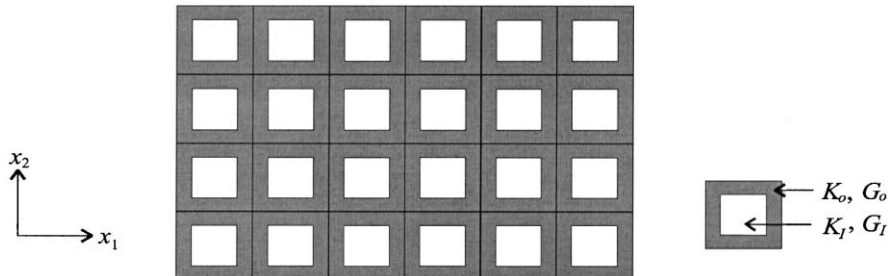


Fig. 1. The square honeycomb structure.

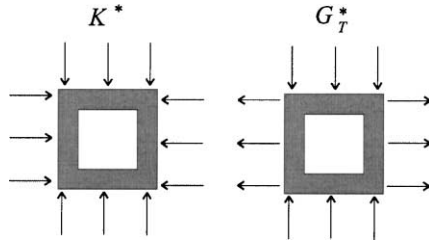


Fig. 2. The two effective moduli measure resistance against the indicated average strains.

bounds for the longitudinal shear modulus in the square symmetric case given in Eq. (2.3).

**3. Numerical calculations of the effective moduli for square honeycombs**

We consider the case of square honeycombs with locally isotropic material properties (see Fig. 1) where  $K_I < K_0$  and  $G_I < G_0$ . In order to compare with the upper bounds of Eqs. (2.2) and (2.1) we have computed  $K^*$  and  $G_T^*$  numerically by solving the cell problem on a quarter of a period of the structure (see Fig. 3). For details concerning the method of computing the effective elastic moduli in general, see e.g. Refs. [2,5,10,12,14,20,24]. A visual interpretation of  $K^*$  and  $G_T^*$ , is given in Fig. 2. The numerical procedure used in this paper follows the one presented in Ref. [2] which is a variant of those used earlier in [14,20,24]. We do not compute  $G_{T,45}^*$  since this value often is significantly less than  $G_T^*$  and therefore very far from the upper bound of Eq. (2.2).

The values of these moduli computed numerically by a FEM-program are always larger than the exact value. This follows by the fact that the exact effective moduli turn out to be the minimum of a variational problem taken over a function space. Concerning this fact see Ref. [16] (for an analogy to the heat conduction problem see Refs. [21,22]).

Let  $K^{*+}$  and  $G_T^{*+}$  denote the (FEM) numerical values of  $K^*$  and  $G_T^*$ . Moreover, let  $\text{error } K^{*+}$  and  $\text{error } G_T^{*+}$  denote the corresponding maximum error estimate for our calculations using the method developed in Ref. [6] (used for the estimation of the error in calculating the strain energy in case of even more general boundary conditions). Since  $K^*$  and  $G_T^*$  are minimum values of some variational problems it follows that

$$K^{*-} \leq K^* \leq K^{*+}$$

$$G_T^{*-} \leq G_T^* \leq G_T^{*+}$$

where  $K^{*-} = K^{*+} - \text{error } K^{*+}$  and  $G_T^{*-} = G_T^{*+} - \text{error } G_T^{*+}$ . Consider also the maximum error estimates in %

$$\text{me } K^* = \frac{\text{error } K^{*+}}{K^{*-}} 100,$$

$$\text{me } G_T^* = \frac{\text{error } G_T^{*+}}{G_T^{*-}} 100.$$

Furthermore, let  $d_{K^*}$  and  $d_{G_T^*}$  denote the difference in % between  $K^*$  and the upper bound  $K_{HS+}^*$  in Eq. (2.1) and between  $G_T^*$  and the upper bound  $G_{HS+}^*$  in Eq. (2.2), i.e.

$$d_{K^*} = \frac{K_{HS+}^* - K^{*+}}{K^{*+}} 100,$$

$$d_{G_T^*} = \frac{G_{HS+}^* - G_T^{*+}}{G_T^{*+}} 100.$$

In the table presented in Appendix A, we have listed  $K^*/K_0$ ,  $\text{me } K^*$ ,  $d_{K^*}$ ,  $G^*/G_0$ ,  $\text{me } G_T^*$  and  $d_{G_T^*}$  for some values of the volume fraction  $p_I$  and the Poisson's ratio  $\nu_0$  for the case when the Young's modulus of the inner material is negligible. We have used quadrilateral-solid elements. Each element has eight nodes, and each node has two degrees of freedom (the values of the displacements in the  $x_1$ - and  $x_2$ - direction). See Fig. 3, which shows the triangulation for the case  $p_I = 0.8$ .

An effort has been made to obtain accurate computations. For some cases, we have compared our FEM-results with results obtained with a fast multipole-accelerated iterative scheme based on integral equations and developed by Greengard and Helsing [10] (see Ref. [12] for details on the particular implementation). Using sufficiently long computation time the method of Greengard and Helsing ensures error less than  $10^{-10}\%$ . In all the cases that we have tested it turns out that the maximum error estimates  $\text{me } K^*$  and  $\text{me } G_T^*$  are much larger than the actual error. This indicates that our table-values for  $d_{K^*}$  and  $d_{G_T^*}$  probably are considerably more accurate than estimated (see also Ref. [6] for similar considerations).

The calculation has been performed by using the FEM-code ANSYS.

**4. Some final comments and concluding remarks**

From the table in Appendix A, we observe that the effective bulk modulus  $K^*$  of square honeycombs becomes

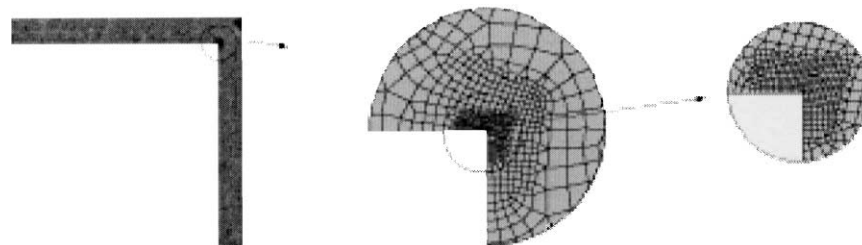


Fig. 3. The FEM-model of a quarter of a period of the structure.

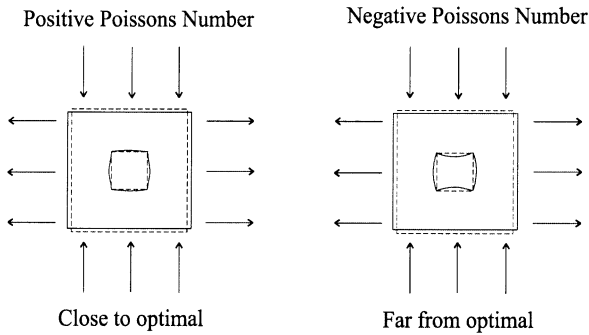


Fig. 4. Deformation related to the computation of the shear modulus  $G_T^*$ .

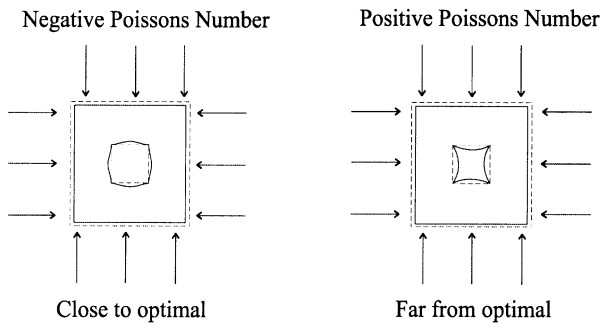


Fig. 5. Deformation related to the computation of the bulk modulus  $K^*$ .

relatively closer to the upper bound  $K_{HS+}^*$  in Eq. (2.1) as the Poisson's ratio increases. On the other hand, we observe that the effective shear modulus  $G_T^*$  becomes relatively closer to the upper bound  $G_{HS+}^*$  in Eq. (2.2) as the Poisson's ratio decreases. These tendencies are particularly apparent for small values of  $p_I$  (see e.g. Appendix A). Figs. 4 and 5 may help to explain this behavior since it is reasonable to think (but not obvious) that the objects to the left could have been made more resistant against the indicated effective strains than those to the right.

The values of  $d_{K^*}$  and  $d_{G_T^*}$  turn out to be somewhat larger than we expected. By iterating square honeycombs it has

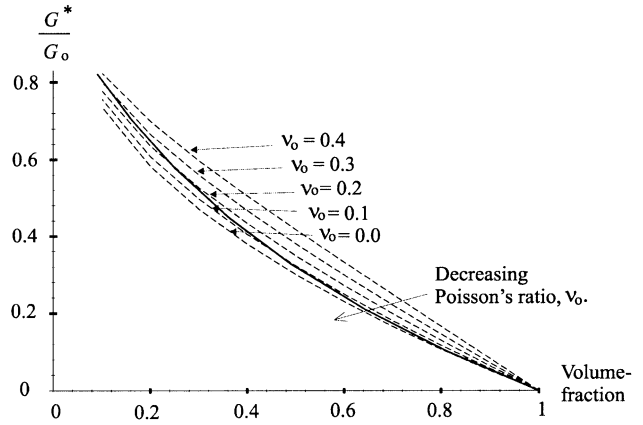


Fig. 7. Plots for  $G_T^*/G_o$  (dotted lines) and  $G_L^*/G_o$  (solid line).

been proven that it is possible to make  $K^*$ ,  $G_T^*$  and  $G_L^*$  as close as we want to the upper bounds of Eqs. (2.1)–(2.3), respectively (see Ref. [19]). Moreover for square honeycombs it turns out that  $G_L^*$  is relatively close to the corresponding upper bound in Eq. (2.3). Thus one could expect that this also would be the case for  $K^*$  and  $G_T^*$ . However, this is not true. For example, for  $p_I = 0.1$  we have that the deviation between  $G_L^*$  and the upper bound  $d_{G_L^*} = 1.7\%$  (see Ref. [21]). On the other hand, we observe from Appendix A that the corresponding values for the bulk modulus and shear modulus are up to 12.2 and 18.6%, respectively. Moreover, the highest possible value for  $d_{G_L^*}$  is 4.6% whereas the highest value for  $d_{K^*}$  and  $d_{G_T^*}$  are 15.4 and 21.7%, respectively.

By interpolating the table values it is possible to obtain very accurate values of  $K^*$  and  $G_T^*$  for any value of  $p_I$  and the local moduli  $K_o$  and  $G_o$  (or  $E_o$  and  $\nu_o$ ). This may be useful e.g. in connection with optimization of structural topology and material (see Ref. [4]).

Square honeycombs can be used as cores in sandwich panels. One of the primary functions of the honeycomb cores is to carry the shear loads in the panel surface.

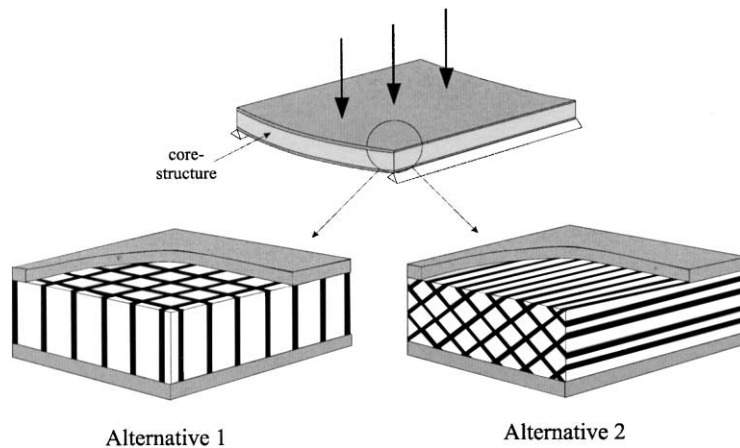


Fig. 6. Sandwich plate with two alternative cores.

When the axis of the square prisms is perpendicular to the panel surface (see Alternative 1 in Fig. 6) the shear strain resistance in the core is given by the longitudinal shear modulus  $G_L^*$  in both orthogonal directions in the panel plane. On the other hand, when the axis of the square prisms is parallel with the panel surface (see Alternative 2 in Fig. 6) the shear strain resistance in the core will be given by the transverse shear modulus  $G_T^*$  in one direction in the panel plane and by the longitudinal shear modulus  $G_L^*$  in the other direction. What alternative which is best will therefore depend on whether  $G_T^*$  is larger or less than  $G_L^*$ . The latter will depend on the volume fraction of the core  $p_I$  and the Poisson's ratio  $\nu_o$ . By using our numerical calculations, we have plotted  $G_T^*/G_o$  for some values of Poisson's ratio  $\nu_o$  in Fig. 7. In the same figure we have also plotted  $G_T^*/G_o$  (the solid line),

borrowed from Ref. [21]. Now, using Fig. 7 we can easily find the best alternative. The results can be summed up in the following table: (<sup>1</sup>depending on the volume fraction  $p_I$ )

Poisson's ratio, $\nu_o$	$\leq 0.0$	0.1	0.2	0.3	0.4
Alternative 1	Stiffest	Stiffest/softest <sup>1</sup>	Stiffest/softest <sup>1</sup>	Softest	Softest
Alternative 2	Softest	Stiffest/softest <sup>1</sup>	Stiffest/softest <sup>1</sup>	Stiffest	Stiffest

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**Appendix A**

	$\nu_o$	$K^*/K_o$	me $K^*$ (%)	$d_{K^*}$ (%)	$G^*/G_o$	me $G_T^*$ (%)	$d_{G_T^*}$ (%)
$p_I = 0.1$							
	-0.95	0.8456792	0.018	2.9	0.5883600	0.00152	18.6
	-0.9	0.8444856	0.019	2.9	0.5946380	0.00149	18.2
	-0.8	0.8418332	0.019	3.0	0.6076020	0.00142	17.6
Number of elements: 5763	-0.7	0.8387640	0.019	3.0	0.6211410	0.00135	16.9
	-0.6	0.8351614	0.020	3.1	0.6353000	0.00128	16.1
	-0.5	0.8308800	0.021	3.2	0.6501200	0.00121	15.4
	-0.4	0.8257064	0.022	3.3	0.6656460	0.00113	14.6
	-0.3	0.8193304	0.023	3.4	0.6819316	0.00105	13.8
Number of nodes: 17618	-0.2	0.8112754	0.024	3.5	0.6990344	0.00096	12.9
	-0.1	0.8007800	0.026	3.7	0.7170174	0.00087	12.1
	0	0.7865340	0.029	4.0	0.7359500	0.00077	11.2
	0.1	0.7660910	0.033	4.4	0.7559101	0.00067	10.2
	0.2	0.7342848	0.039	5.1	0.7769820	0.00056	9.3
	0.3	0.6779864	0.050	6.2	0.7992634	0.00044	8.3
	0.4	0.5512136	0.075	8.9	0.8228612	0.00031	7.2
	0.45	0.4011860	0.107	12.2	0.8351899	0.00025	6.7
$p_I = 0.2$							
	-0.95	0.7108944	0.0147	5.3	0.4161275	0.000550	21.7
	-0.9	0.7090160	0.0149	5.3	0.4224520	0.000539	21.4
	-0.8	0.7048652	0.0151	5.4	0.4356960	0.000517	20.8
Number of elements: 5543	-0.7	0.7000812	0.0154	5.5	0.4497960	0.000493	20.2
	-0.6	0.6945110	0.0158	5.6	0.4648400	0.000468	19.5
	-0.5	0.6879420	0.0162	5.7	0.4809275	0.000442	18.8
	-0.4	0.6800814	0.0167	5.9	0.4981668	0.000413	18.1
	-0.3	0.6705037	0.0174	6.1	0.5166875	0.000384	17.3
Number of nodes: 16984	-0.2	0.6585802	0.0182	6.3	0.5366384	0.000352	16.5
	-0.1	0.6433258	0.0193	6.6	0.5581926	0.000318	15.6
	0	0.6231200	0.0208	7.0	0.5815500	0.000281	14.6
	0.1	0.5950842	0.0228	7.6	0.6069470	0.000242	13.6
	0.2	0.5535734	0.0259	8.4	0.6346644	0.000199	12.6
	0.3	0.4857991	0.0310	9.8	0.6650345	0.000154	11.4
	0.4	0.3553004	0.0410	12.6	0.6984572	0.000105	10.1
	0.45	0.2311271	0.0512	15.4	0.7164610	0.000080	9.5
$p_I = 0.3$							
	-0.95	0.5957412	0.00847	6.5	0.3126325	0.0001157	19.7
	-0.9	0.5935440	0.00854	6.5	0.3182410	0.0001138	19.5
	-0.8	0.5886972	0.00870	6.6	0.3300860	0.0001100	19.1
Number of elements: 5638	-0.7	0.5831474	0.00887	6.7	0.3428460	0.0001061	18.7
	-0.6	0.5767194	0.00908	6.8	0.3566312	0.0001021	18.2
	-0.5	0.5691900	0.00931	6.9	0.3715725	0.0000979	17.7

(continued)

	$\nu_0$	$K^*/K_0$	me $K^*$ (%)	$d_{K^*}$ (%)	$G^*/G_0$	me $G_T^*$ (%)	$d_{G_T^*}$ (%)	
Number of nodes: 17293	-0.4	0.5602500	0.00958	7.1	0.3878202	0.0000937	17.2	
	-0.3	0.5494630	0.00991	7.3	0.4055541	0.0000892	16.6	
	-0.2	0.5361888	0.01030	7.5	0.4249872	0.0000846	16.0	
	-0.1	0.5194573	0.01078	7.8	0.4463766	0.0000797	15.3	
	0	0.4977150	0.01139	8.2	0.4700330	0.0000746	14.6	
	0.1	0.4683114	0.01219	8.7	0.4963376	0.0000693	13.7	
	0.2	0.4263343	0.01329	9.5	0.5257596	0.0000635	12.8	
	0.3	0.3615238	0.01498	10.6	0.5588908	0.0000575	11.8	
	0.4	0.2482914	0.01809	12.8	0.5964784	0.0000513	10.7	
	0.45	0.1526618	0.02133	14.6	0.6172346	0.0000488	10.1	
$p_I = 0.4$								
Number of elements: 5156	-0.95	0.4945472	0.028	6.6	0.2384230	0.00181	16.5	
	-0.9	0.4922680	0.028	6.7	0.2431710	0.00179	16.4	
	-0.8	0.4872592	0.029	6.7	0.2532600	0.00174	16.1	
	-0.7	0.4815425	0.030	6.8	0.2642208	0.00169	15.9	
	-0.6	0.4749580	0.030	6.9	0.2761740	0.00163	15.6	
	-0.5	0.4672890	0.031	7.0	0.2892595	0.00157	15.2	
	-0.4	0.4582472	0.032	7.1	0.3036474	0.00150	14.9	
	-0.3	0.4474243	0.033	7.3	0.3195409	0.00142	14.5	
	-0.2	0.4342397	0.035	7.5	0.3371904	0.00133	14.1	
Number of nodes: 15813	-0.1	0.4178228	0.037	7.7	0.3569040	0.00124	13.6	
	0	0.3968200	0.039	8.0	0.3790650	0.00113	13.1	
	0.1	0.3689972	0.043	8.4	0.4041609	0.00100	12.5	
	0.2	0.3303893	0.047	9.0	0.4328148	0.00086	11.8	
	0.3	0.2732174	0.055	9.8	0.4658420	0.00069	11.0	
	0.4	0.1798518	0.067	11.2	0.5043262	0.00049	10.2	
	0.45	0.1068359	0.078	12.3	0.5260557	0.00039	9.7	
	$p_I = 0.5$							
	Number of elements: 4747	-0.95	0.4018327	0.0082	6.1	0.1802985	0.000245	13.2
-0.9		0.3996440	0.0082	6.2	0.1841690	0.000241	13.1	
-0.8		0.3948448	0.0083	6.2	0.1924320	0.000235	13.0	
-0.7		0.3893897	0.0085	6.3	0.2014710	0.000228	12.8	
-0.6		0.3831344	0.0086	6.3	0.2114008	0.000220	12.6	
-0.5		0.3758880	0.0088	6.4	0.2223605	0.000212	12.4	
-0.4		0.3673955	0.0090	6.5	0.2345184	0.000203	12.2	
-0.3		0.3573046	0.0093	6.6	0.2480828	0.000103	12.0	
-0.2		0.3451168	0.0096	6.8	0.2633128	0.000182	11.7	
Number of nodes: 14634	-0.1	0.3301042	0.0100	6.9	0.2805354	0.000170	11.4	
	0	0.3111550	0.0106	7.1	0.3001680	0.000156	11.1	
	0.1	0.2864866	0.0113	7.4	0.3227554	0.000141	10.7	
	0.2	0.2530498	0.0123	7.8	0.3490188	0.000123	10.2	
	0.3	0.2051608	0.0137	8.3	0.3799354	0.000103	9.7	
	0.4	0.1308639	0.0161	9.2	0.4168612	0.000081	9.0	
	0.45	0.0758949	0.0181	9.8	0.4381538	0.000071	8.7	
	$p_I = 0.6$							
	Number of elements: 5159	-0.95	0.31489795	0.028	5.3	0.13263000	0.00210	10.1
-0.9		0.31293360	0.028	5.3	0.13564700	0.00208	10.0	
-0.8		0.30864132	0.028	5.3	0.14211180	0.00204	10.0	
-0.7		0.30377880	0.029	5.3	0.14922390	0.00200	9.9	
-0.6		0.29822672	0.029	5.4	0.15708520	0.00195	9.8	
-0.5		0.29182600	0.030	5.4	0.16582100	0.00189	9.7	
-0.4		0.28436724	0.031	5.5	0.17558580	0.00183	9.5	
-0.3		0.27556256	0.032	5.6	0.18657240	0.00176	9.4	
-0.2		0.26501328	0.033	5.7	0.19902560	0.00168	9.2	
Number of nodes: 15910	-0.1	0.25214328	0.034	5.8	0.21326040	0.00158	9.1	
	0	0.23609200	0.036	5.9	0.22968800	0.00147	8.8	
	0.1	0.21551288	0.038	6.1	0.24885740	0.00134	8.6	
	0.2	0.18817560	0.042	6.3	0.27151920	0.00118	8.3	
	0.3	0.15009696	0.046	6.6	0.29872050	0.00098	8.0	
	0.4	0.09339820	0.054	7.1	0.33197920	0.00075	7.6	
	0.45	0.05320384	0.061	7.4	0.35154815	0.00061	7.3	

(continued)

	$\nu_o$	$K^*/K_o$	me $K^*$ (%)	$d_{K^*}$ (%)	$G^*/G_o$	me $G_T^*$ (%)	$d_{G_T^*}$ (%)
$p_I = 0.7$							
	-0.95	0.23204785	0.0051	4.2	0.09236250	0.000153	7.2
	-0.9	0.23042740	0.0051	4.2	0.09456310	0.000152	7.2
	-0.8	0.22689264	0.0051	4.2	0.09929500	0.000149	7.1
Number of elements: 5945	-0.7	0.22290336	0.0052	4.2	0.10452540	0.000146	7.1
	-0.6	0.21836584	0.0053	4.2	0.11033720	0.000142	7.1
	-0.5	0.21315900	0.0054	4.3	0.11683400	0.000138	7.0
	-0.4	0.2071234	0.0055	4.3	0.12414300	0.000134	7.0
	-0.3	0.2004208	0.0057	4.3	0.13242810	0.000129	6.9
Number of nodes: 18370	-0.2	0.19161968	0.0059	4.4	0.14189760	0.000123	6.8
	-0.1	0.18143460	0.0061	4.4	0.15282630	0.000117	6.7
	0	0.16886800	0.0064	4.5	0.16557800	0.000109	6.6
	0.1	0.15297568	0.0068	4.6	0.18065190	0.000100	6.5
	0.2	0.13223376	0.0073	4.7	0.19874520	0.000090	6.3
	0.3	0.10402444	0.0080	4.9	0.22086740	0.000077	6.1
	0.4	0.06343036	0.0092	5.1	0.24852940	0.000062	5.9
	0.45	0.03562549	0.0102	5.3	0.26513250	0.000054	5.8
$p_I = 0.8$							
	-0.95	0.15239210	0.0046	2.9	0.05760600	0.000098	4.6
	-0.9	0.1512187	0.0046	2.9	0.05903250	0.000097	4.6
	-0.8	0.14866436	0.0046	2.9	0.06210840	0.000095	4.6
Number of elements: 5714	-0.7	0.14579136	0.0046	2.9	0.06552240	0.000093	4.5
	-0.6	0.14253536	0.0047	2.9	0.06933360	0.000091	4.5
	-0.5	0.13881600	0.0047	2.9	0.07361550	0.000089	4.5
	-0.4	0.13452480	0.0048	2.9	0.07846140	0.000086	4.5
	-0.3	0.12952128	0.0048	2.9	0.08399020	0.000084	4.4
Number of nodes: 17789	-0.2	0.12360880	0.0049	3.0	0.09035680	0.000082	4.4
	-0.1	0.11651688	0.0050	3.0	0.09776790	0.000079	4.4
	0	0.10785500	0.0052	3.0	0.10650300	0.000076	4.3
	0.1	0.09703408	0.0054	3.1	0.11695310	0.000074	4.3
	0.2	0.08313264	0.0056	3.1	0.12967680	0.000070	4.2
	0.3	0.06461832	0.0060	3.2	0.14550640	0.000067	4.1
	0.4	0.03873716	0.0067	3.3	0.16573760	0.000064	4.0
	0.45	0.02150800	0.0075	3.3	0.17812090	0.000063	4.0
$p_I = 0.9$							
	-0.95	0.07521498	0.021	1.5	0.02710925	0.00138	2.2
	-0.9	0.07458332	0.021	1.5	0.02780280	0.00137	2.2
	-0.8	0.07321184	0.021	1.5	0.02930220	0.00134	2.2
Number of elements: 2518	-0.7	0.07167391	0.021	1.5	0.03097230	0.00132	2.2
	-0.6	0.06993791	0.021	1.5	0.03284460	0.00129	2.2
	-0.5	0.06796250	0.021	1.5	0.03495770	0.00127	2.2
	-0.4	0.06569467	0.022	1.5	0.03736140	0.00124	2.2
	-0.3	0.06306418	0.022	1.5	0.04012001	0.00121	2.2
Number of nodes: 8111	-0.2	0.05907645	0.022	1.5	0.04331856	0.00118	2.2
	-0.1	0.05630105	0.023	1.5	0.04707117	0.00115	2.1
	0	0.05185260	0.023	1.5	0.05153570	0.00112	2.1
	0.1	0.04635822	0.024	1.5	0.05693589	0.00108	2.1
	0.2	0.03940013	0.024	1.5	0.06360024	0.00105	2.1
	0.3	0.03030352	0.026	1.5	0.07203144	0.00101	2.1
	0.4	0.01790323	0.027	1.6	0.08303974	0.00097	2.1
	0.45	0.00984560	0.030	1.6	0.08991015	0.00096	2.0

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