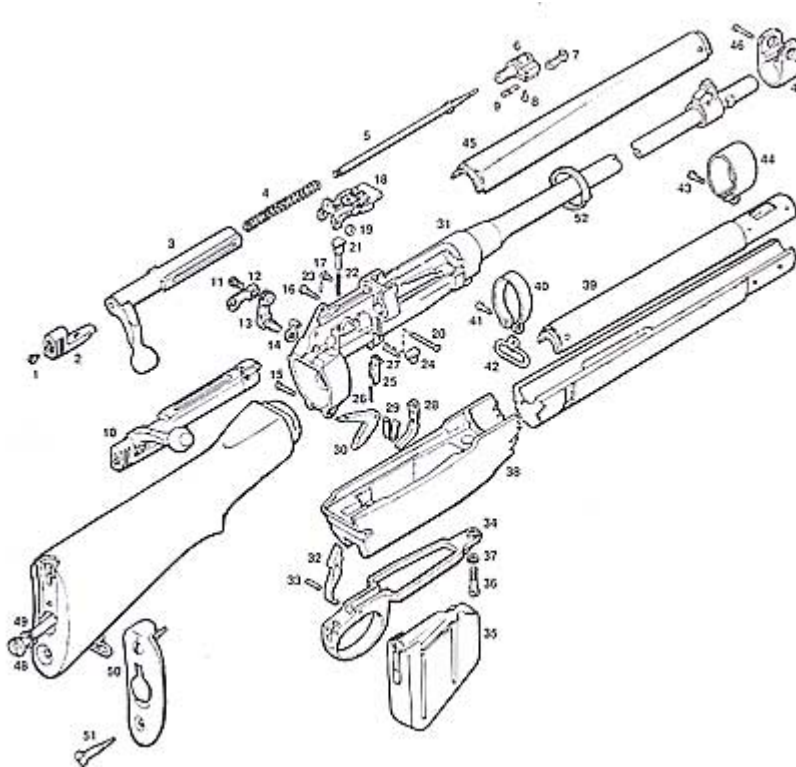


Enfield No. 4 Rifle Disassembly and Reassembly Instructions



Enfield No. 4 Parts Legend			
1	Striker Screw	27	Sear Hinge Sprig
2	Cocking Piece	28	Magazine Catch
3	Breechbolt	29	Sear Spring
4	Main Spring	30	Sear
5	Striker	31	Body, No. 4 Receiver
6	Breechbolt Head	32	Trigger
7	Extractor	33	Trigger Pin
8	Extractor Screw	34	Trigger Guard
9	Extractor Spring	35	Magazine
10	Bolt - Assembled	36	Front Guard Screw
11	Locking Bolt Screw	37	Guard Screw Lock Washer
12	Locking Bolt Spring	38	Fore-End
13	Locking Bolt	39	Handguard, Front
14	Safety Catch	40	Swivel Band
15	Rear Guard Screw	41	Swivel Band Screw
16	Magazine Catch Screw	42	Sling Swivel
17	Ejector Screw	43	Upper Band Screw
18	Rear Sight	44	Upper Band

19	Spacer	45	Handguard, Rear
20	Rear Sight Hinge Pin	46	Foresight Protector Screw
21	Sight Detent Plunger	47	Foresight Protector
22	Detent Spring	48	Stock Bolt
23	Hinge Pin Lock Pin	49	Stock Bolt Lock Washer
24	Bolt Release Stop	50	Buttplate
25	Bolt Release	51	Buttplate Screw
26	Bolt Release Spring	52	Lower Band

***Numbers correspond with parts diagram above, not steps blow.**

Note:

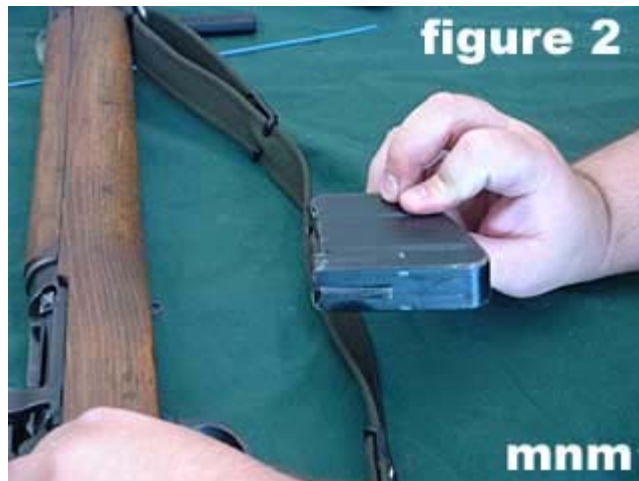
I will be adding detailed variation information regarding differences between the No. 4 Mk 1 and Mk 2 that effect disassembly and reassembly. The primary difference is related to the bolt removal.

Disassembly Instructions



1) You will need several tools to disassemble the No. 4:

1. Flat Blade Screwdriver Medium
2. Flat Blade Screwdriver Large
3. Pliers Large

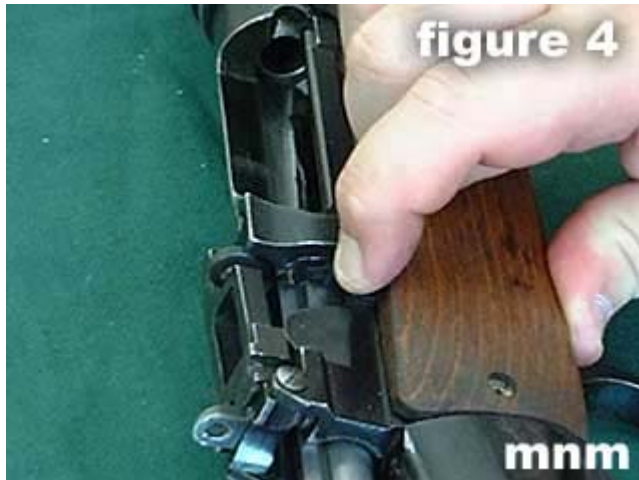


2) Point **rifle** in safe direction and remove the **magazine** from the **rifle**.



3) Open the **bolt** and pull to the rear of the **action body** (receiver).

Note: Examine rifle to make sure it is unloaded.



4) Depress the bolt release (if your rifle has one).

Rotate the **breechbolt head** counter clockwise.

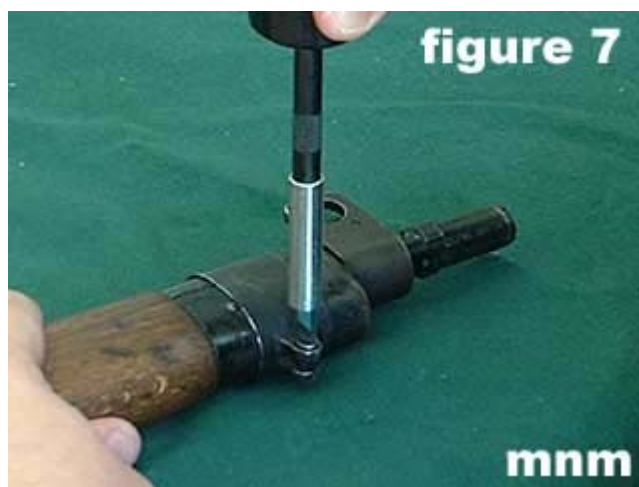
Pull the **bolt assembly** out of rifle.



5) Lift the **rear sight**.



6) Remove the **bolt**.



7) Unscrew the **upper band screw**.



8) Remove the **upper band screw**.



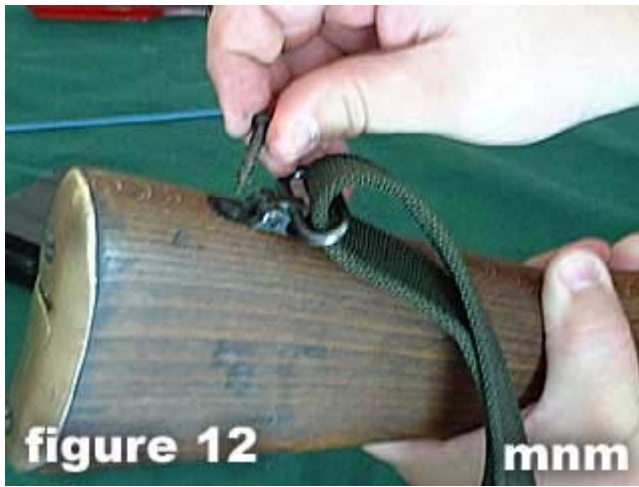
9) Unscrew the **swivel band screw**.



10) Remove the **swivel band screw**.



11) Unscrew both **rear swivel screws**.



12) Remove both **rear swivel screws**.



13) Remove the **rear swivel**.



14) Remove the **swivel band**.



15) Remove the **front hand guard**.



16) Remove the **rear hand guard**.



17) Unscrew **front guard screw**.



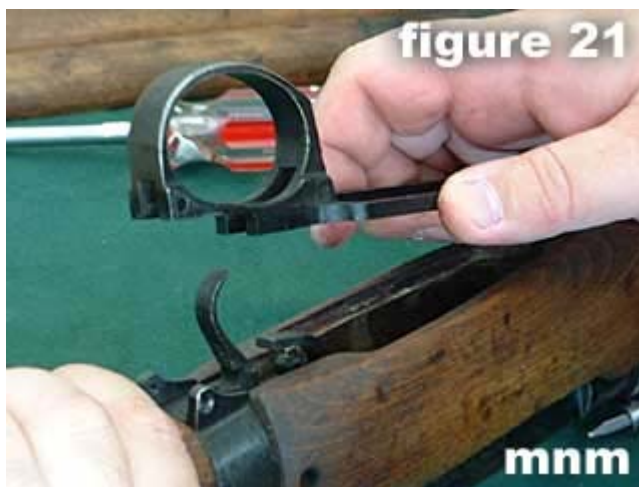
18) Remove front guard screw.



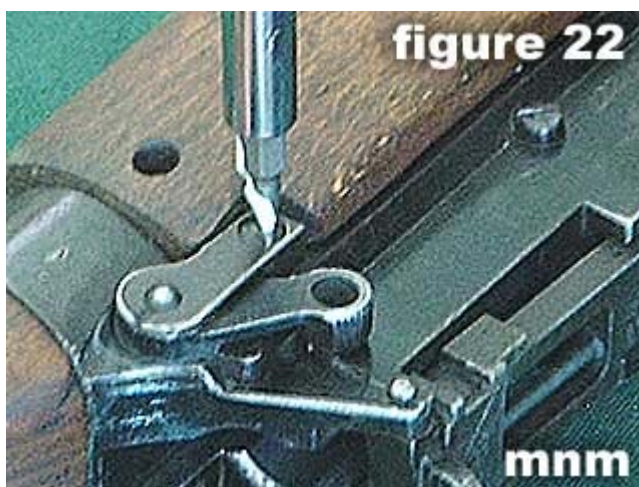
19) Unscrew rear guard screw.



20) Remove rear guard screw.



21) Remove **trigger guard**.



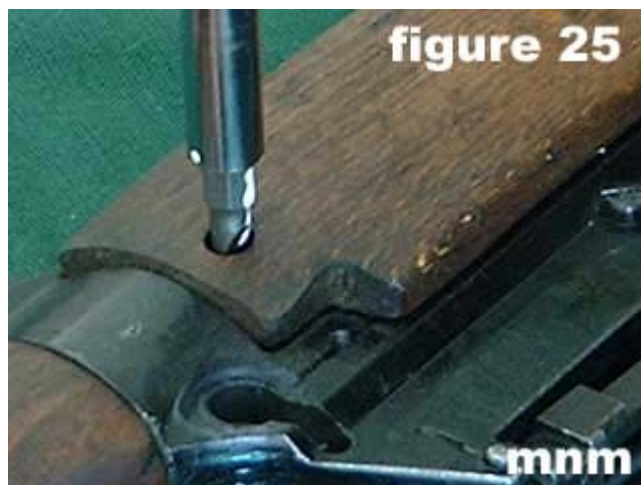
22) Unscrew and remove the **locking bolt screw**.



23) Remove the **locking bolt spring**.



24) Remove the **locking bolt** and **safety catch**. Set aside assembled.



25) Unscrew **fore-end screw**.



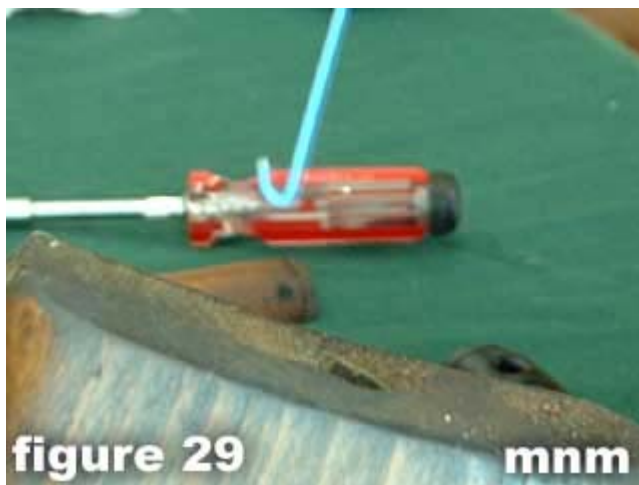
26) Remove **fore-end screw**.



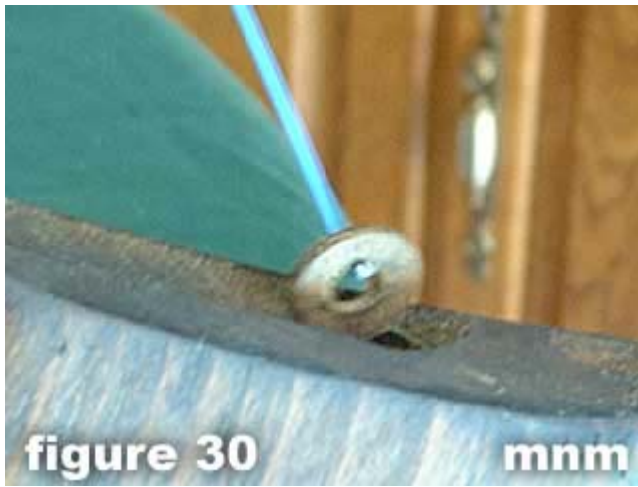
27) Loosen and remove **buttplate screws**.



28) Remove **buttplate**.



29) Remove **felt wad** with a cut-off clothes hanger (as shown in **figure 29**).



30) Hanger easily hooks **felt wad** (as shown in **figure 30**).



31) Insert large flat blade screwdriver into **buttstock** and place in groove of **stock bolt**.



32) Using large pliers, unscrew **stock bolt** counter-clockwise.



33) Remove **buttstock**.



34) Slide **upper band** onto **barrel** and off of fore-end.
Remove **upper band** from **barrel** and set aside.



35) Remove **fore-end**.

Reassembly Instructions



36) Slide upper band onto fore-end.



37) Pivot the fore-end stock into the butt socket (as shown in figure 37).



38) Reinstall upper band on barrel.



39) Make sure **lower band** is positioned correctly (as shown in **figure 39**).



40) Replace **fore-end screw**.



41) Tighten **fore-end screw**.



42) Reinsert **buttstock** into **butt socket**.



43) Insert a large flat blade screw driver into the **butt stock trap**.



44) Using a pair of pliers, turn large flat blade screw driver clockwise until **stock bolt** is tight.



45) Reinsert the stock bolt wad into the butt stock trap of the butt stock.



46) Using clothes hanger, push the stock bolt wad all of the way down until it rest flat on the stock bolt.



47) Install the buttplate.



48) Replace and tighten both **buttplate** screws.



49) Figure 49 shows the correctly installed buttplate.



50) Figure 50 shows the already assembled **safety catch** and **locking bolt**.



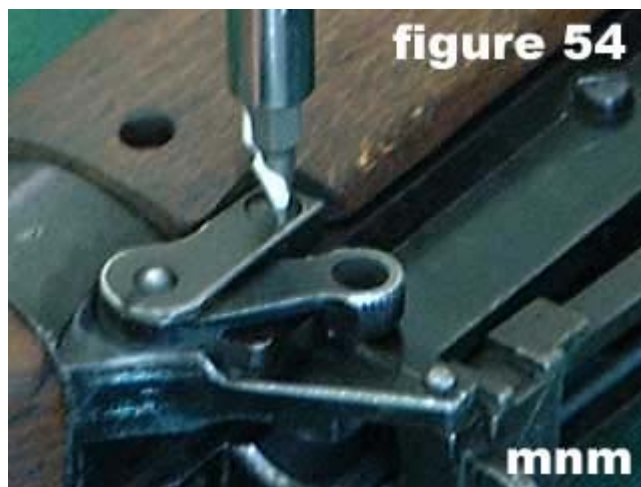
51) Install *safety catch* and *locking bolt* (as shown in *figure 51*).



52) **Figure 52** shows the **safety spring**. Note at the top of each part; the **safety catch** has a channel that the corresponding guide on the **safety spring** fits into to.



53) Reinstall the **locking bolt screw**.



54) Hand tighten so the **locking bolt screw** is snug, but the **safety** still functions easily.



55) Make sure **safety** cycles on and off without binding.



56) Reinstall rear hand guard.



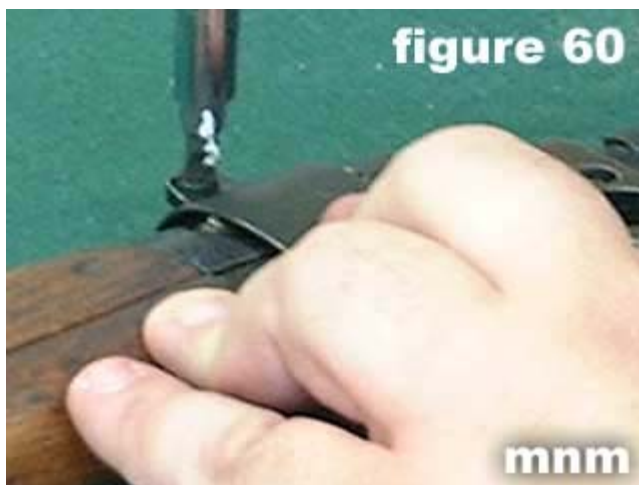
57) Reinstall front **handguard**. Make sure you install front under **upper band** and then pivot backwards.



58) Replace the **swivel band**.



59) Replace the **upper band screw**.



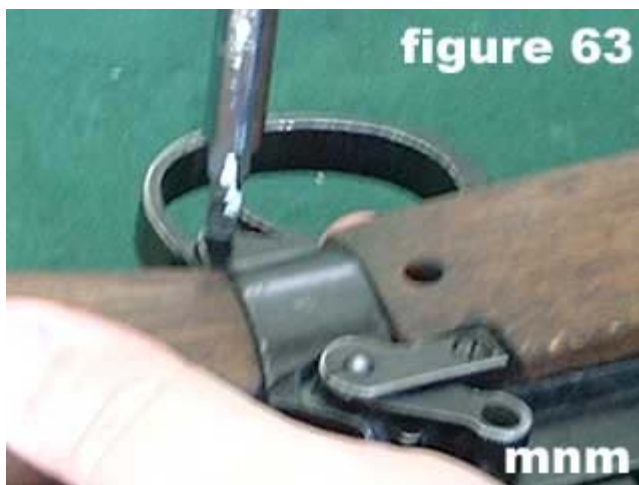
60) Tighten the **upper band screw**.



61) Replace **trigger guard**.



62) Replace **rear guard screw**.



63) Tighten rear guard screw.



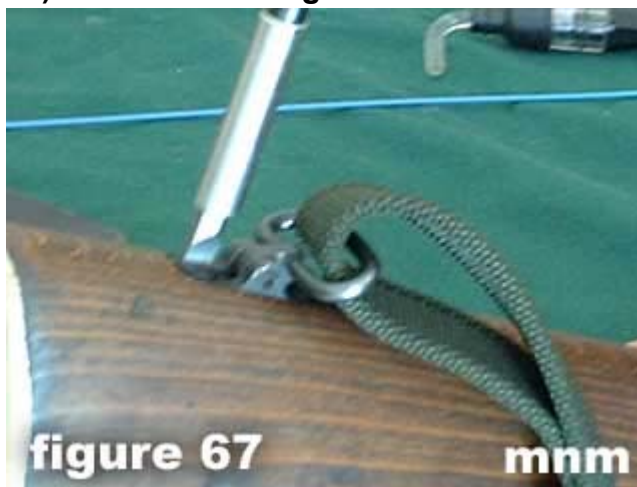
64) Reinstall the front trigger guard screw.



65) Tighten the front trigger guard screw.



66) Reinstall the sling swivel.



67) Tighten the swivel screws.



68) Replace and tighten the swivel band screw.



69) Lift rear sight.



70) Insert **bolt** with **breechbolt** head point up. Depress **bolt catch** (*if rifle has one*).



71) Slide **bolt** forward.

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